



INSTALLATION INSTRUCTIONS



2014 GM C/K1500 IMPACT STRUT KIT FTS21141

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- PARTS LIST -

FTS21141		IMPACT STRUT KIT	
1	FT1044	IMPACT STRUT BUSHING KIT	
2	FT20287BK	IMPACT STRUT 25.38"	
2	FT20628	IMPACT TUBE BRACKET	
2	FT20567	IMPACT TUBES MOUNT	
1	FT20618	HARDWARE KIT	
2	FT21141I	INSTRUCTIONS	

FTS20618		HARDWARE KIT	
12	43000005081	7/16 SAE WASHER G8 ZINC	
6	43140004152	7/16-14 C-LOCK NUT ZINC	
2	43141001081	7/16-14 X 1 HEX BOLT G8 ZINC	
4	43143501081	SCREW 7/16-14 X 3-1/2 HEX G8 Z2	
1	FTLOCK	THREAD LOCKING COMPOUND 1 MIL	

- TOOL LIST -

Required Tools (Not Included)

Floor Jack

Jack Stands

Assorted Metric and S.A.E sockets, and Allen wrenches

- PRE-INSTALLATION NOTES -

For technical assistance call: **909-597-7800** or e-mail: **info@fabtechmotorsports.com**

Read this before you begin installation-

Check all parts to the parts list above before beginning installation. If any parts are missing contact Fabtech at 909-597-7800 and a replacement part will be sent to you immediately.

Read all instructions thoroughly from start to finish before beginning the installation. If these instructions are not properly followed severe frame, driveline and / or suspension damage may occur.

Use the provided thread locking compound on all hardware.

Do not combine this suspension system with any other lift device or parts.

Footnotes:

Requires previous installation of Fabtech 6" Suspension System.

- INSTRUCTIONS -

1. Locate the two FT20628 impact strut brackets, two 7/16" -14 x 1" bolts, nuts and washers. Mount the brackets to the rear crossmember. Torque to 83 ft- lbs.
SEE FIGURE 2
2. Locate the FT20567 Impact Strut Tube Mounts.
Working from the drivers side, support the transmission crossmember and remove the two bolts that secure the crossmember to the frame. Position the new mount onto the front of the crossmember and insert the factory bolts into the new mount and then into the crossmember having the factory nut on the back of the crossmember. Torque to 75 ft lbs. **SEE FIGURE 1**

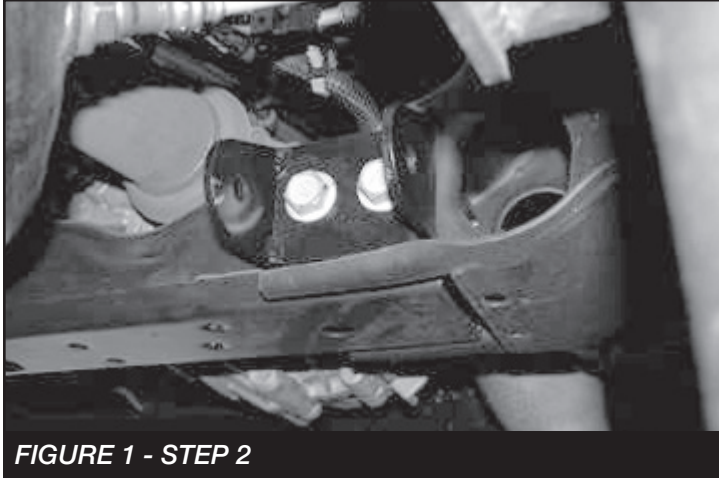


FIGURE 1 - STEP 2

3. Locate and install the bushings into the Impact Strut bars. Attach the Impact Struts into the tabs on the back side of the lower control arm crossmember and rearward to the Impact Strut mounts using 7/16" x 3-1/2" bolts, nuts and washers from Hardware Torque to 45 ft lbs.
SEE FIGURE 2

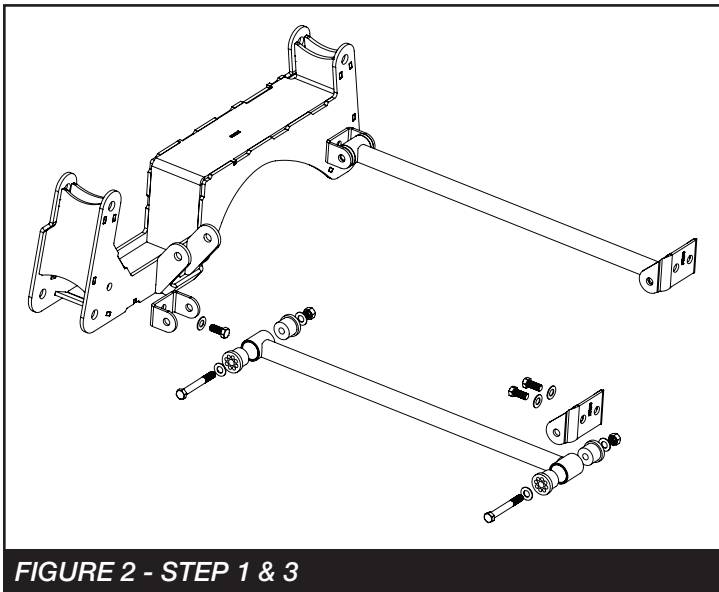


FIGURE 2 - STEP 1 & 3

4. Recheck all bolts for proper torque.

Vehicles that will receive oversized tires should check ball joints, uniballs and all steering components every 2500-5000 miles for wear and replace as required.

**RETORQUE ALL NUTS, BOLTS AND LUGS
AFTER 50 MILES AND PERIODICALLY
THEREAFTER.**

For technical assistance call: 909-597-7800

- Product Warranty and Warnings -

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints and driveshafts. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Dirt Logic and Performance Coilover take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powder coating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping, which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed on the website, but due to unknown auto manufacturer's production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's website are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires. Fabtech is not responsible for premature wear of factory components due to the installation of oversized tires and wheels.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown on our website. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Depending on the condition of the factory suspension components retained after the installation of a Fabtech suspension not all vehicles may have the same ride stance front to rear as described in the website. The blue color of suspension components shown in all Fabtech photographs are for display purposes only. Majority of all Fabtech components will be black specifically where noted with part numbers ending in BK.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product. Some state laws may prohibit modification of suspension to a vehicle in whole or in part. It is the responsibility of the installer and consumer to consult local laws prior to the installation of any Fabtech suspension product to comply with such written laws.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to super cede, discontinue, change the design, finish, part number and/or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the website or price sheet. For the most recent Product Warranty and Warnings visit our website www.fabtechmotorsports.com